

SCHEDULE OF PLATE THICKNESS.

HULL BOTTOM	5mm
BOW FLAT	6mm
TRANSOM WEDGE	6mm
TRANSOM	6mm
BULKHEADS	4mm
DECK AFT OF FRAME 5	4mm (CHECKER)
DECK AFT OF FRAME 5	4mm (CHECKER)
HULL STRINGERS	4mm
SIDE STRINGERS	4mm
TRANSVERSE FRAMES	4mm
TRANSVERSE FRAMES	4mm
TRANSVERSE AFT OF FRAME 1	4mm
DECK HOUSE	3mm

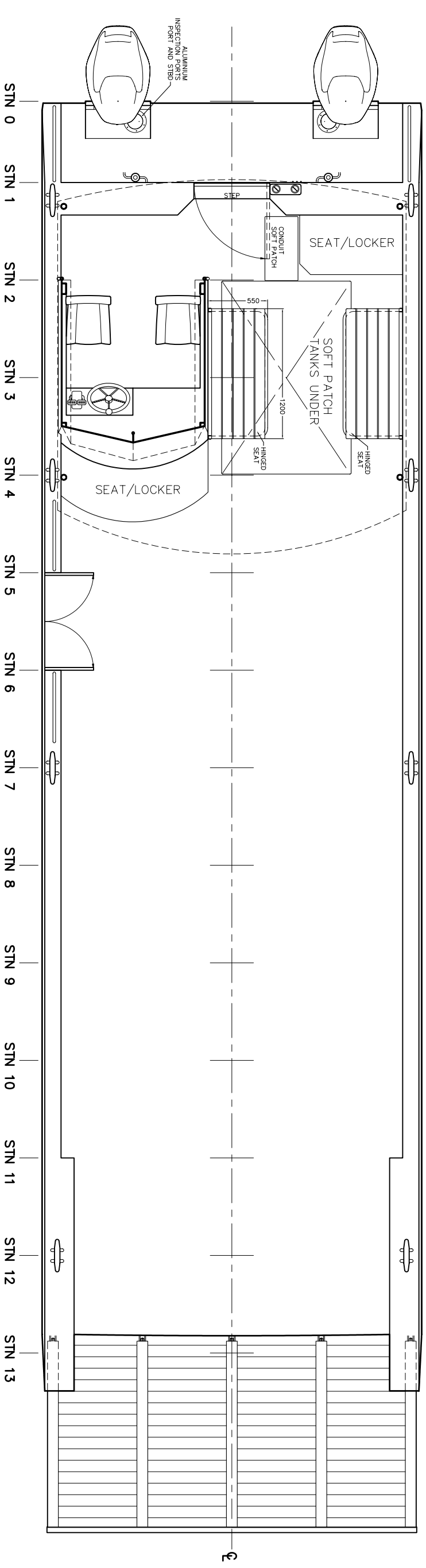
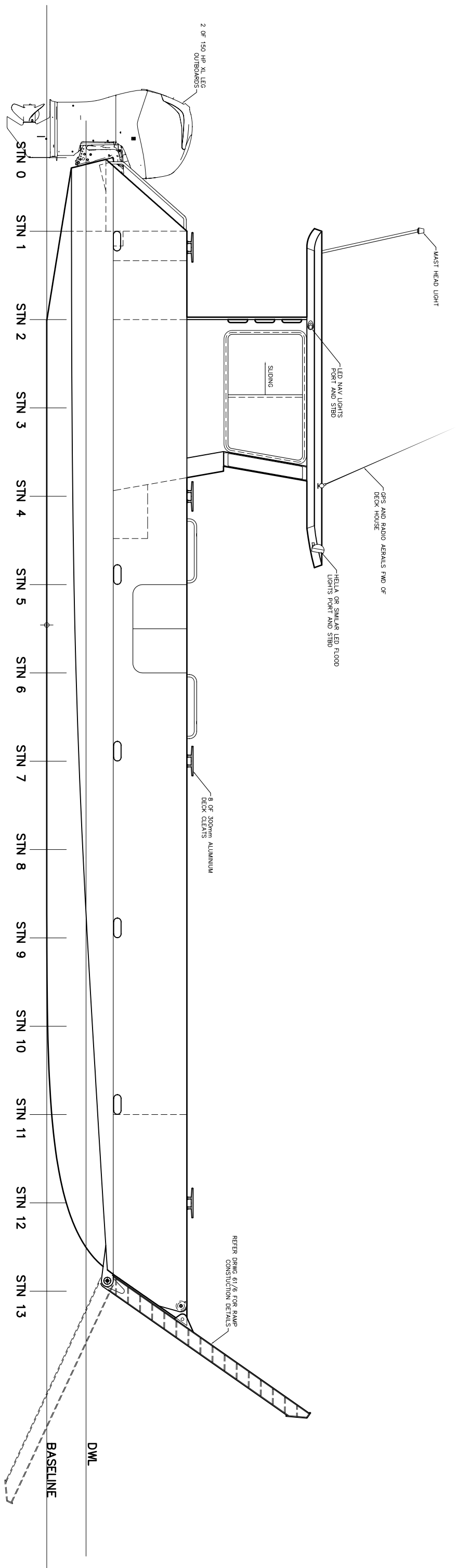
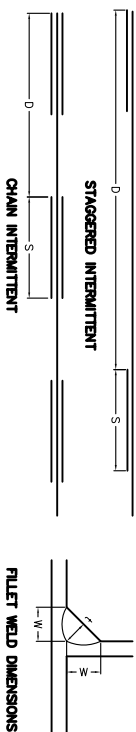
ALL PLATE 5083 H321 (CHECKER PLATE EXCLUDED)

WELDING SCHEDULE

POSITION	DESCRIPTION OF TYPE
HULL SHELL PLATES	BUTT WELD-FULL PENETRATION-SEAL WELD
DECKSON TO HULL PLATES	DOUBLE CONTINUOUS Δ W-4.5, W-3.5
TRANSVERSE FRAMES TO HULL SHELL	STAGGERED INTERMITTENT Δ W-3, W-2 S-40, D-225 DOUBLE AT ENDS
BULKHEADS TO HULL SHELLS	DOUBLE CONTINUOUS Δ W-3, W-2 S-40, D-225 DOUBLE AT ENDS
HULL STRINGERS TO DECK PLATES	STAGGERED INTERMITTENT Δ W-3, W-2 S-40, D-225 DOUBLE AT ENDS
HULL STRINGERS TO TRANSVERSE FRAMES	DOUBLE CONTINUOUS Δ W-3, W-2
HULL SHELL TO DECK PLATING	DOUBLE CONTINUOUS Δ W-3, W-2
SOLE TO DECK STRINGERS AFT OF FRAME 5	DOUBLE CONTINUOUS Δ W-3, W-2
SOLE TO DECK STRINGERS FWD OF FRAME 5	DOUBLE CONTINUOUS Δ W-3, W-2 S-40, D-300 (225 IN WAY OF TANKS)
STRINGERS TO FRAMES AND BULKHEADS	STAGGERED INTERMITTENT Δ W-3, W-2 S-40, D-300 DOUBLE AT ENDS

DESIGN PRESSURES.

HULL BOTTOM/CHINES	55kPa
HULL SIDES	15.5kPa
CARBO DECK	5kPa



CHRIS TUCKER MARINE DESIGN
 PO BOX 1194, OLINDA, TORRALA, 3789, AUSTRALIA
 FAX/PHONE: +61 (0)2 5985 9211, INFO@CTD.COM.AU

11.9m LANDING CRAFT

GENERAL ARRANGEMENT

BY	DATE	SCALE	DRAWN
CT	AUG '09	1:20 @ A1	61-03
			ISSUE 3

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ISSUE	DATE	CHANGES
1	05-08-09	FIRST ISSUE
2	02-10-09	GENERAL UPDATE
3	03-12-09	FRAME PLATE INFO ADDED